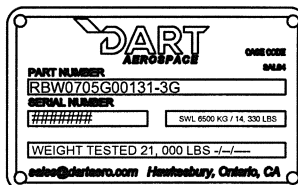
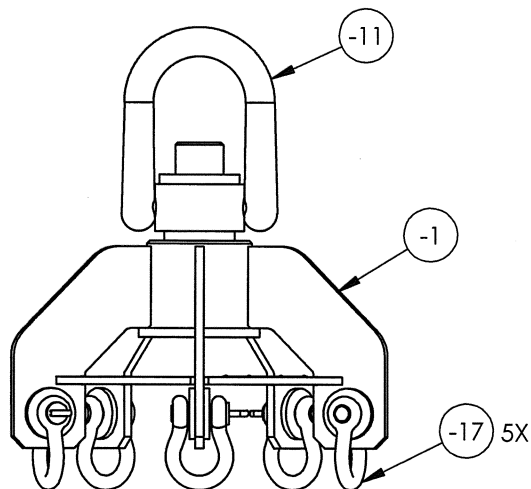
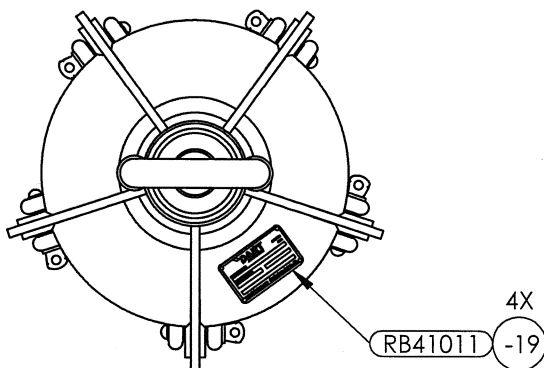
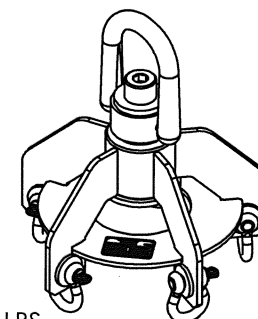


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(RB41011)
DART PLACARD



NOTES:

1. WEIGHT TEST TO 21,000 LBS.
2. RBW0705G00131-3G REPLACES AGUSTA T/N 3G0705G00131.
3. TORQUE HOIST RING TO RECOMMENDED TORQUE SHOWN ON THE RING.

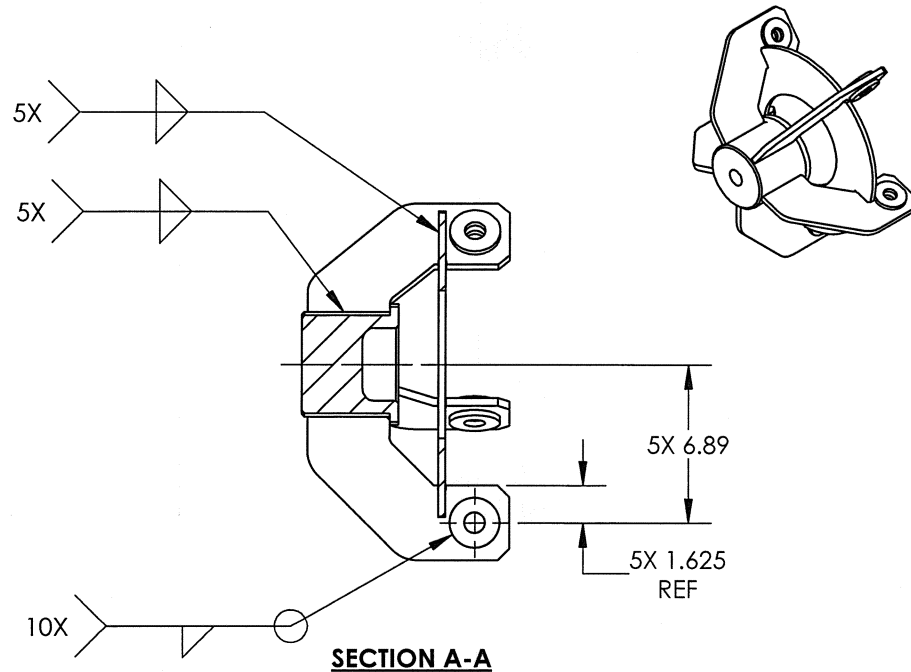
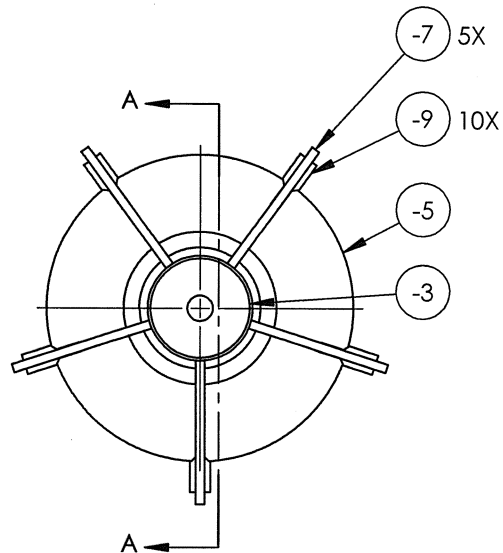
DART AEROSPACE	
TITLE AC & MR LIFTING SLING	
DWG NO. RBW0705G00131-3G	REV K
MAT'L HEAT TREAT FINISH SPEC DRAWN BY: PERRITT CHECKED: SM 02/10/2017 OPPTS APPR: AA 02/13/2017 QA APPR: JL 05/09/2017 APPROVED: WHP SCALE N/A DATE 4/1/2009 SHEET 1 OF 7	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL AW139	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
	1		-3		CENTER PIN	4140		3
	1		-5		RING	4140		4
	5		-7		ARM	4140		5
	10		-9		SPACER	4140		6
		B/O	-11	1	HOIST RING	FORGED ALLOY STEEL	15,000 lbs. MCMaster-CARR #2994T81	1
		B/O	-15	1	DART PLACARD	ALUMINIM	RB41011	1
		B/O	-17	5	ANCHOR SHACKLE W/SCREW PIN	GALV. STEEL	Ø3/4 PIN 3-1/2 TON (MCMaster-CARR #3558T51)	1
		B/O	-19	4	#2 DRIVE SCREW	COATED STEEL	#2 X 1/4 (MCMaster-CARR #90081A077)	1
ASSY	-1							

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
A		-5 CH'D ENGRAVE NOTE.	5/27/2009	RJC
B		CH'D T/N FROM RBW0705G00131 TO RBW0705G00131-3G.	4/14/2010	RJC
1		-3 & -5 SEPARATED WELDING & ASSEMBLY DWGS. -3 REDESIGNED TOOL CENTER PIN WAS Ø5.50 X 10.06 WITH A SHACKLE HOLE NOW ITS Ø5.25 X 4.20 WITH AN EYEBOLT HOLE, ADDED EYE BOLT AND DWG. -7 ARM WAS .38 X 6.14 X 9.88 IS .38 X 6.24 X 8.75.	10/29/2010	WP
2		DELETED -11 THRU -15, -21, -23 & -27 REPLACED WITH HOIST RING -11. -3 CH'D DEPTH OF BORE FROM 2.95 TO 1.57 & THREADED HOLE 1-1/4-7 UNC.	12/8/2010	RJC
3		-1 DELETED ENGRAVE NOTE. -3 ADDED .12 X 45° CHAMFER.	8/29/2011	RJC
3A		-13 CH'D LETTER SIZE WAS 1/2 IS 1.	2/26/2013	BIM
3B		ADDED FIRST ARTICLEWEIGHT TEST SHEET.	10/31/2013	RJC
4		UPDATED TITLEBLOCKS TO DART. -7 CH'D DIM WAS .323 - .313 IS (.313) S.F. -5.	6/17/2014	DJN
5	15-0301	-3, -5, -7 CH'D MATERIAL CALLOUT WAS 1018 IS 1018/1020. -5 ADDED .20 X 45° CHAMFER AND 10X R.02. -7 ADDED .12 X 45° CHAMFER. -13 ADDED DRAWING.	9/15/2015	RJC
6	17-0039	-1 CH'D WELD NOTE WAS 5X FILLET NEAR SIDE, FAR SIDE, ALL AROUND IS 5X FILLET NEAR SIDE, FAR SIDE. CH'D FINISH WAS POWDER COAT RED WAGON FORREST #1-3370 S9 IS POWDER COAT RED. -3 CH'D MAT'L WAS 1018/1020 IS A514 CR. -5 CH'D MAT'L WAS 1018/1020 IS A514 CR. CH'D DIM WAS 5X .375-.385 IS 5X .392-.400. -7 CH'D MAT'L WAS 1018/1020 IS A514 CR. CH'D DIM WAS (.313 S.F. -5) IS .350-.342 (S.F. -5). -9 CH'D MAT'L WAS 1018/1020 IS A514 CR. -13 CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03. -15 REPLACED W/ RB41011. -19 CH'D B/O REF WAS (#90081A074) IS (#90081A077).	2/9/2017	DPD
K	19-577	ITEM -13 REMOVED, ITEMS -3, -5, -7, -9 MATERIAL WAS A514 CR IS 4140 Rc 28-32, ITEM -15 UPDATED FOR HAWKESBURY PLACARD, ITEM -1 FINISH WAS POWDER COAT RED IS POWDERCOAT RED QSI 005 OR MIL-PRF-24712	2/13/2019	VM

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 & -5 SEPARATED WELDING & ASSEMBLY DWGS.	10/29/2010	WP	DW
3		-1 DELETED ENGRAVE NOTE.	8/29/2011	RJC	RW
6	17-0039	-1 CH'D WELD NOTE WAS 5X FILLET NEAR SIDE, FAR SIDE, ALL AROUND IS 5X FILLET NEAR SIDE, FAR SIDE. CH'D FINISH WAS POWDER COAT RED WAGON FORREST #T-3370 S9 IS POWDER COAT RED.	2/9/2017	DPD	JAG
K		FINISH WAS POWDER COAT RED IS POWDERCOAT RED QSI 005 OR MIL-PRF-24712	2/13/2019	VM	VM

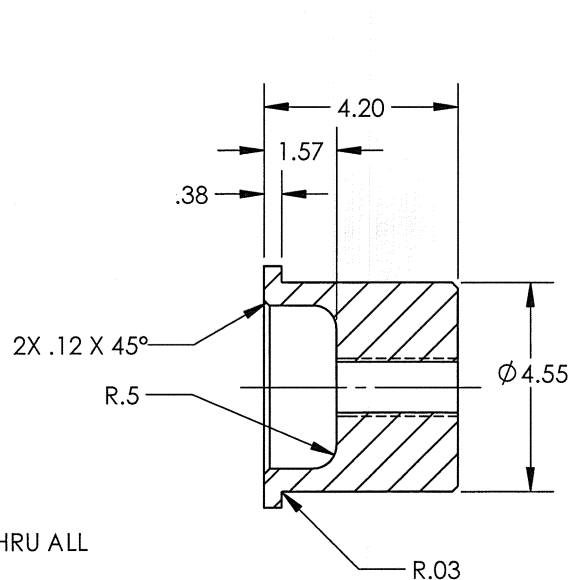
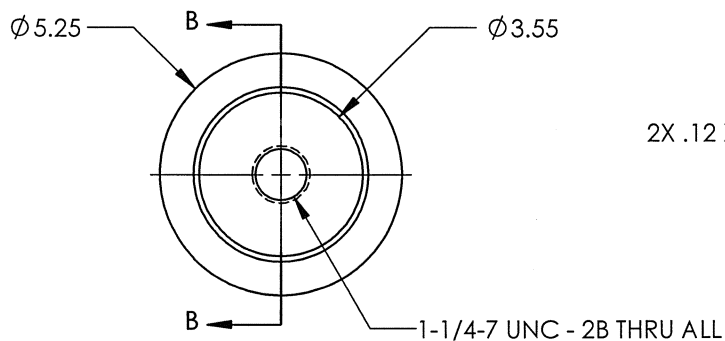


(1)
WELDMENT

DART AEROSPACE	
TITLE AC & MR LIFTING SLING	
DWG NO. RBW0705G00131-3G-1	REV K
MAT'L HEAT TREAT FINISH POWDERCOAT RED QSI 005 OR MIL-PRF-24712	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 1° .X ± .1 SURFACES = 125/
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: PERRITT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: SM 02/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 02/13/2017	USED ON MODEL
QA APPR: JL 05/09/2017	AW139
APPROVED: VM	
SCALE N/A	DATE 4/1/2009
SHEET 2 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 REDESIGNED TOOL CENTER PIN WAS Ø5.50 X 10.06 WITH A SHACKLE HOLE NOW ITS Ø5.25 X 4.20 WITH AN EYEBOLT HOLE, ADDED EYE BOLT AND DWG.	10/29/2010	WP	DW
2		-3 CH'D DEPTH OF BORE FROM 2.95 TO 1.57 & THREADED HOLE 1-1/4-7 UNC.	12/8/2010	RJC	
3		-3 ADDED .12 X 45° CHAMFER.	8/29/2011	RJC	RW
5	15-0301	-3 CH'D MATERIAL CALLOUT WAS 1018 IS 1018/1020.	9/15/2015	RJC	JAG
6	17-0039	-3 CH'D MAT'L WAS 1018/1020 IS A514 CR.	2/10/2017	DPD	JAG
K		MATERIAL WAS A514 CR IS 4140 Rc 28-32	2/13/2019	VM	VM



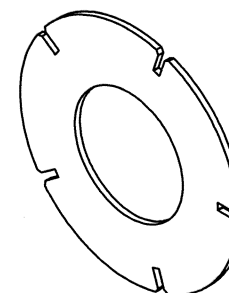
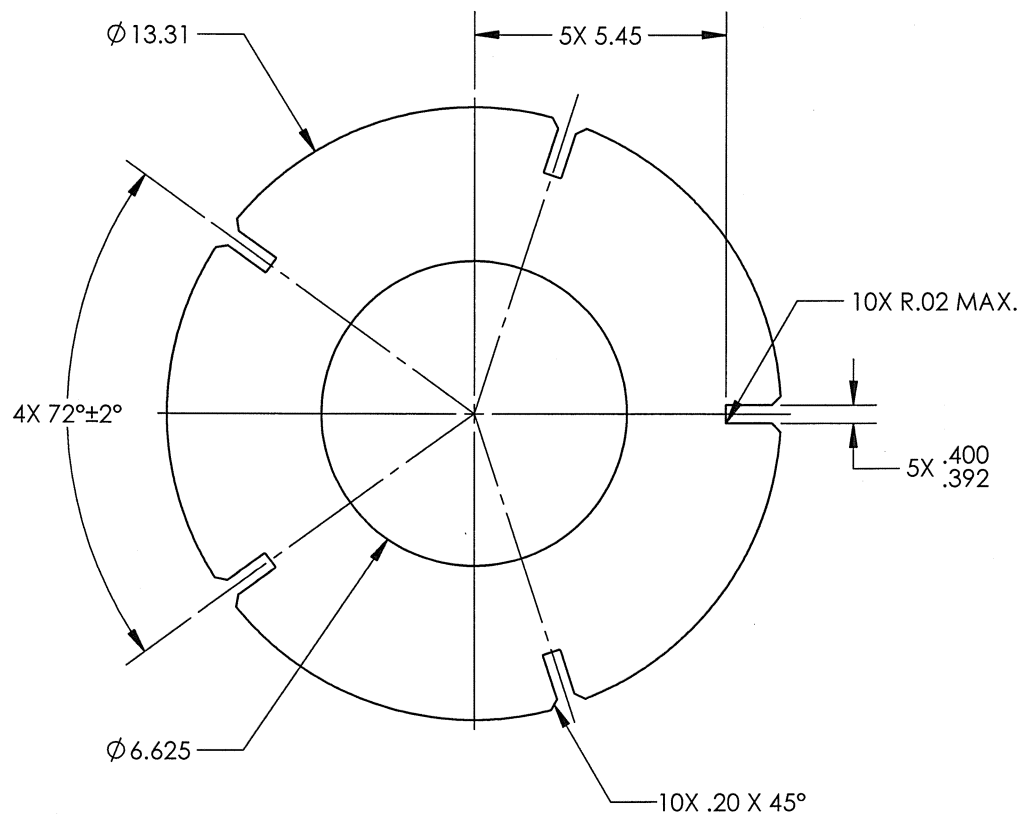
SECTION B-B

③
CENTER PIN

DART AEROSPACE	
TITLE AC & MR LIFTING SLING	
DWG NO. RBW0705G00131-3G-3	REV K
MAT'L 4140 HEAT TREAT 28-32 Rc FINISH SEE -1 SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/√
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: SM 02/10/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/13/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/09/2017	USED ON MODEL
APPROVED: <i>WP</i>	AW139
SCALE N/A	DATE 4/1/2009 SHEET 3 OF 7

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-5 CH'D ENGRAVE NOTE.	5/27/2009	RJC	
5	15-0301	-5 CH'D MATERIAL CALLOUT WAS 1018 IS 1018/1020, ADDED .20 X 45° CHAMFER AND 10X R.02.	9/15/2015	RJC	JAG
6	17-0039	-5 CH'D MAT'L WAS 1018/1020 IS A514 CR. CH'D DIM WAS 5X .375-.385 IS 5X .392-.400.	2/10/2017	DPD	JAG
K		MATERIAL WAS A514 CR IS 4140 Rc 28-32	2/13/2019	VM	VM

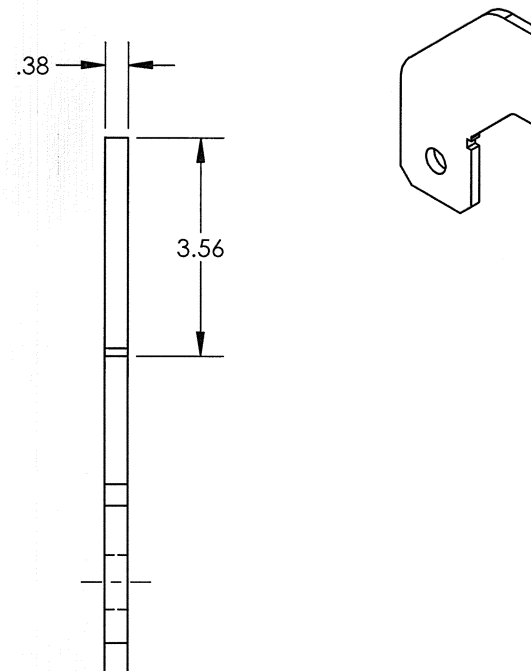
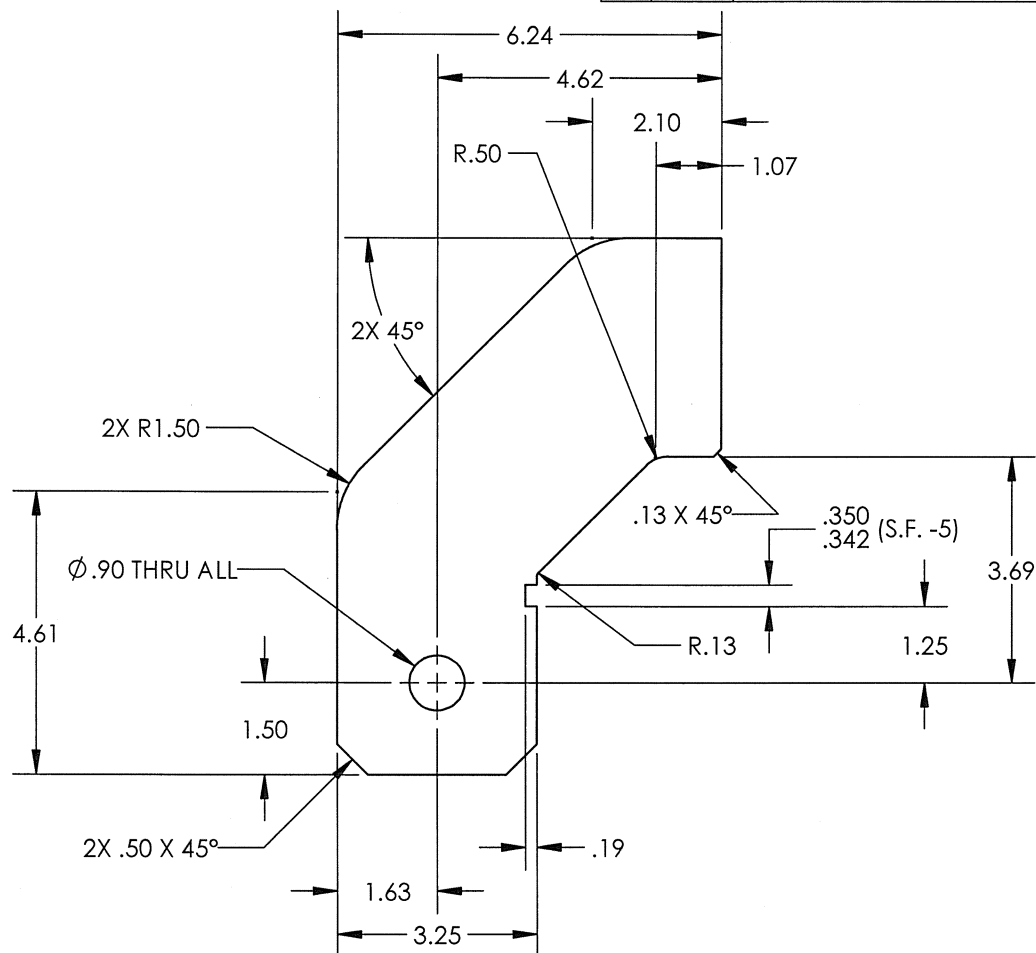


(5)
RING

DART AEROSPACE	
TITLE AC & MR LIFTING SLING	
DWG NO. RBW0705G00131-3G-5	REV K
MAT'L 4140 HEAT TREAT 28-32 Rc FINISH SEE -1 SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 1° .X ± .1 SURFACES = 125/
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: SM 02/10/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/13/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/09/2017	USED ON MODEL
APPROVED: <i>[Signature]</i>	AW139
SCALE N/A	DATE 4/1/2009 SHEET 4 OF 7

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 ARM WAS .38 X 6.14 X 9.88 IS .38 X 6.24 X 8.75.	10/29/2010	WP	DW
4		-7 CH'D DIM WAS .323 - .313 IS (.313) S.F. -.5.	6/17/2014	DJN	GE
5	15-0301	-7 CH'D MATERIAL CALLOUT WAS 1018 IS 1018/1020, ADDED .12 X 45° CHAMFER.	9/15/2015	RJC	GE
6	17-0039	-7 CH'D MATL WAS 1018/1020 IS A514 CR. CH'D DIM WAS (.313 S.F. -.5) IS .350-.342 (S.F. -.5).	2/10/2017	DPD	JAG
K		MATERIAL WAS A514 CR IS 4140 Rc 28-32	2/13/2019	VM	VM

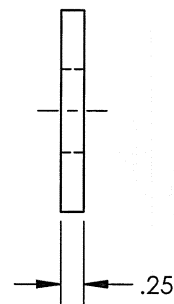
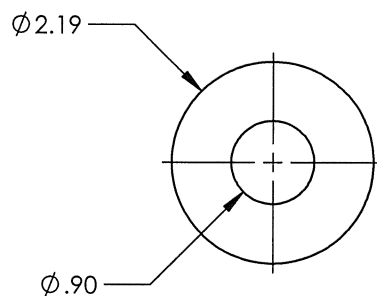
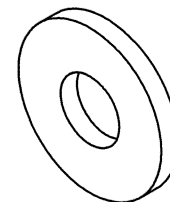


ARM

			
TITLE			
AC & MR LIFTING SLING			
DWG NO.			REV
RBW0705G00131-3G-7			K
MAT'L 4140		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT 28-32 Rc		DIMENSIONS ARE IN INCHES	
FINISH SEE -1		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ±1°	
		.X ± .1 SURFACES ±125/√	
DRAWN BY: PERRITT		1. BREAK ALL SHARP EDGES	
CHECKED: SM 02/10/2017		.015 x 45° OR .015R	
OPPS APPR: AA 02/13/2017		2. DIMENSIONAL LIMITS APPLY	
QA APPR: JL 05/09/2017		AFTER PLATING	
APPROVED: 		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
		USED ON MODEL	
		AW139	
SCALE	N/A	DATE	
		4/1/2009	
			SHEET 5 OF 7

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	17-0039	-9 CH'D MAT'L WAS 1018/1020 IS A514 CR.	2/10/2017	DPD	JAG
K		MATERIAL WAS A514 CR IS 4140 Rc 28-32	2/13/2019	VM	VM



⑨
SPACER

DART AEROSPACE	
TITLE AC & MR LIFTING SLING	
DWG NO. RBW0705G00131-3G-9	REV K
MAT'L 4140	UNLESS OTHERWISE SPECIFIED
HEAT TREAT 28-32 Rc	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 1°
	.X ± .1 SURFACES = 125/
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES
CHECKED: SM 02/10/2017	.015 x 45° OR .015R
OPPS APPR: AA 02/13/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 05/09/2017	AFTER PLATING
APPROVED: VM	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE N/A	USED ON MODEL
DATE 4/1/2009	AW139
SHEET 6 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3B		ADDED FIRST ARTICLE WEIGHT TEST SHEET.	10/31/2013	RJC	RW
6	17-0039	1ST PARAGRAPH ADDED LIFTING THE AIRCRAFT.	2/9/2017	DPD	JAG

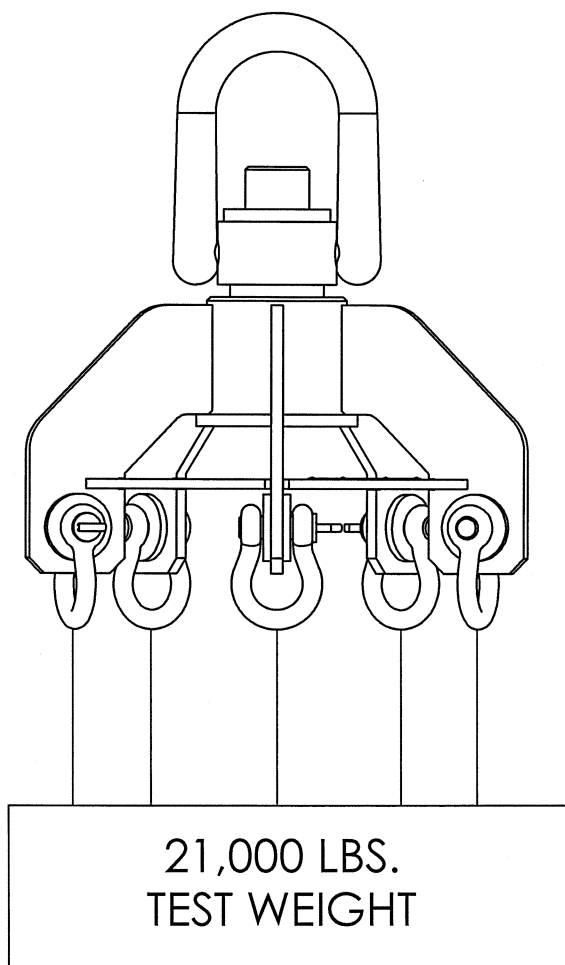
INSPECTION & TESTING PROCEDURE FOR THE RBW0705G00131-3G, AC & MR HEAD LIFTING SLING. THIS ASSEMBLY IS DESIGNED EXCLUSIVELY FOR LIFTING THE AIRCRAFT AND INSTALLING/REMOVING THE MAIN ROTOR HEAD.

INSPECT THIS ASSEMBLY PRIOR TO EACH USE. **REPLACE ANY ITEMS THAT ARE DAMAGED OR SUSPECTED OF DAMAGE BEFORE USING.**

FIRST ARTICLE WEIGHT TEST

1. AFTER INSPECTION PLACE SLING ASSEMBLY ON A OVERHEAD LIFTING DEVICE. ATTACH 5 CONNECTOR HOOKS TO AN APPROPRIATE TEST WEIGHT OF 21,000 LBS.
2. LIFT WEIGHT FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, OR DISTORTION.
3. REMOVE WEIGHT AND RE-INSPECT SLING, CHECKING FOR STRESS CRACKS, BENDING, OR DISTORTION.

INSPECTOR: _____
 TESTER: _____
 S/N: _____
 DATE: _____



190 S. Danebo Ave., Eugene, OR. 97402
 1-800-556-4166
 e-mail: sales@dartaero.com
 dartaerospace.com

TITLE			
AC & MR LIFTING SLING			
DWG NO.	REV		
RBW0705G00131-3G	K	CUSTOMER 1 OF 1	
SCALE	DATE		
N/A	2/13/19	SHEET 7 OF 7	